



OTC 19901

## Fiberoptic Gas Monitoring of Flexible Risers

Nick Weppenaar, NKT Flexibles, and Anatoliy Kosterev, Lei Dong, David Tomazy, and Frank Tittel, Laser Science Group - Rice University Houston

Copyright 2009, Offshore Technology Conference

This paper was prepared for presentation at the 2009 Offshore Technology Conference held in Houston, Texas, USA, 4–7 May 2009.

This paper was selected for presentation by an OTC program committee following review of information contained in an abstract submitted by the author(s). Contents of the paper have not been reviewed by the Offshore Technology Conference and are subject to correction by the author(s). The material does not necessarily reflect any position of the Offshore Technology Conference, its officers, or members. Electronic reproduction, distribution, or storage of any part of this paper without the written consent of the Offshore Technology Conference is prohibited. Permission to reproduce in print is restricted to an abstract of not more than 300 words; illustrations may not be copied. The abstract must contain conspicuous acknowledgment of OTC copyright.

### Abstract

This paper presents a new advancement within the field of optical gas measurement with applications to the monitoring of gases inside the annulus of flexible risers used in the offshore industry. This advancement is based on the novel Quartz-Enhanced Photoacoustic Spectroscopy (QEPAS) technology. Specifically, we report on the first demonstration of such a gas sensor system using a spectraphone (a module for detecting laser-induced sound) consisting of a quartz tuning fork (QTF)/microresonator assembly and two commercial single frequency diode lasers operating at  $\lambda = 1.58 \mu\text{m}$  for detecting  $\text{H}_2\text{S}$  as well as  $\text{CO}_2$  and at  $1.65 \mu\text{m}$  for detecting  $\text{CH}_4$ . A minimum detectable  $\text{H}_2\text{S}$  concentration of 10 ppmv (parts per million by volume) at the  $1\sigma$  level was obtained for  $t=1$  s averaging time, scaling down as  $1/t^{1/2}$  up to 1000 s (verified) This implies that a 100 s sampling time will result in a minimum detectable concentration of 1 ppm. For  $\text{CO}_2$  and  $\text{CH}_4$ , the minimum detectable concentrations were 270 and 1.5 ppm, respectively. The measurement technique will be described and test results will be presented along with implications for the field of riser condition monitoring.

This system will allow continuous monitoring of the annulus chemical environment in flexible risers. Current gas monitoring solutions are either offline with a low sampling frequency or require cumbersome EX protection near the pipe (gas chromatography). By contrast, the proposed technique will allow a compact sensing unit connected only with fiberoptics that can monitor annulus gas levels continuously and with high accuracy.

Laboratory test results show a high level of measurement accuracy even over short timescales. These results show a clear advantage over conventional systems due to the real-time sampling, and the compact final design being free of electrical leads allows for a compact bolt-on solution which can be installed almost anywhere without compromising working space. This also minimises the number of work-hours necessary near the pipe to maintain the monitoring system.

Wells may change fluid composition in a way which brings the problem of corrosion fatigue to a riser never intended for these conditions. For example, wells which initially were sweet may become sour over time. Having a gas monitoring solution in place will allow for real-time risk assessment as well as a warning system for changes in riser annulus conditions. For sour service pipes, a gas monitoring solution will allow up-to-date and highly precise corrosion fatigue calculations. Combining the input from gas monitoring with the data from other sources, such as strain and temperature monitoring, will give unprecedented insight into the field service conditions of a riser, yielding a far greater level of operating safety than previously feasible.

### Introduction

The need for monitoring of flexible risers is becoming ever more apparant as oil exploration moves to greater depths and wells can be hotter and more sour than seen so far. In this situation where the limits of pipe design need to be reliably expanded, continuous monitoring of pipe health becomes a priority.

Internal and external monitoring of pipe strain and temperature are on their way to becoming established technologies (Weppenaar and Kristiansen 2008) with all the operational safety and lifetime extension these technologies enable. However, the field of annulus gas monitoring has so far been lagging, in that no accurate sensing technology which is continuous, accurate and free of electrical leads has existed. Monitoring of annulus gas levels can be vital to a reliable estimate of pipe